

Diagram C

Diagram B

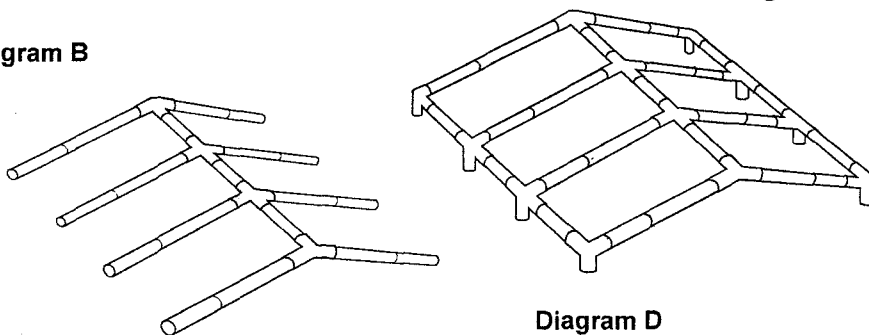


Diagram D

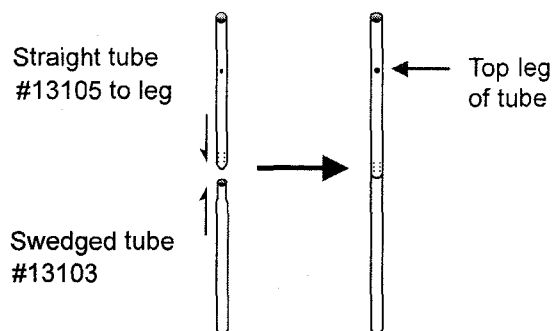
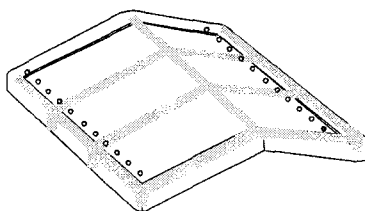


Diagram E



## Step 1

### EASY FRAME LAYOUT

First, layout all the frame parts exactly as shown in diagram 1.

**Note:** SWEDGED TUBES FIT INTO THE END OF THE PLAIN TUBE WHERE THE CRIMP MARKS ARE.

(See Diagram A)

## Step 2

### FRAME ASSEMBLY

Next, combine all the parts listed below to form the frame, starting with the center peak, and then assemble each side.

- 17 - #13103 (40.7" Swedged Tubes)
- 8 - #13104 (24.4" Rafter Tubes)
- 9 - #13107 (39.5" Straight Cross)
- 6 - #13101 (3-Way Frame Connector)
- 6 - #13102 (4-Way Frame Connector)

(See Diagrams B & C)

## Step 3

### POLE ASSEMBLY

Connect one each of part # 13105 and # 13103 then set them aside for now.

- 8 - #13105 (39" Straight Tubes with extra hole for top of leg)
- 8 - #13103 (40.7" Swedged Tubes for bottom of leg)

(See Diagram D)

## Step 4

Place cover over frame with the grommets facing downward allowing the valance to wrap around and cover the eaves of the frame.

(See Diagram E)

Diagram F.

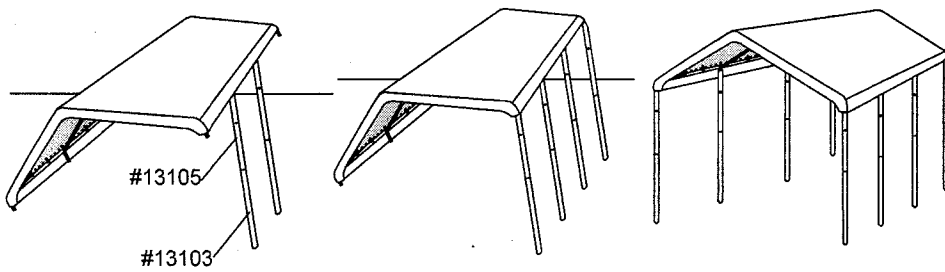
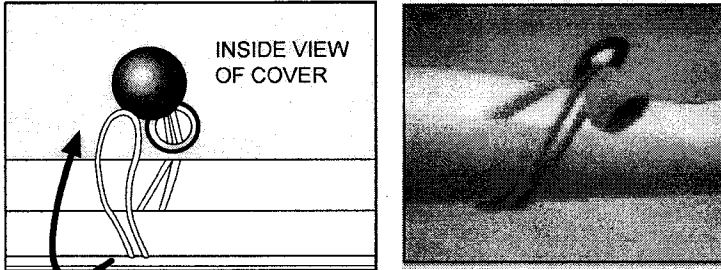


Diagram G



Working from the inside of the cover, you can hide the bungee balls from the outside, giving the canopy a cleaner look.

Diagram H  
**COVER**

Cover S-Hooks are designed to hold the front & back of the cover tightly in place.

1. Hook one onto each of the **INSIDE** of the cover legs.
2. Adjust the drawstring evenly on each side of the canopy by pulling the drawstrings on each end of the cover at the same time
3. Secure rope to "S" Hook
4. The next step will feature our new "TwistTite" procedure to fit the cover snugly.

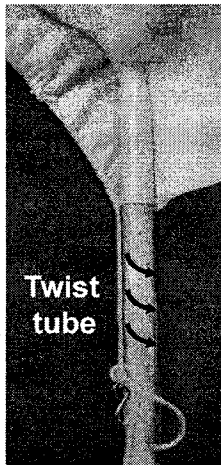
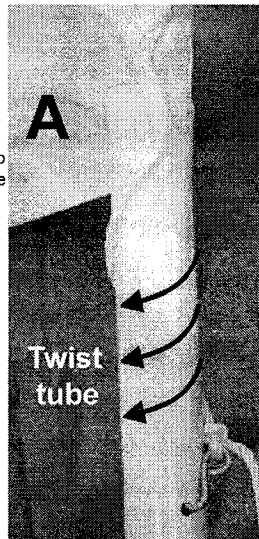


Diagram I  
**TwistTite™**

1. To get your cover to fit snugly over the frame, "twist" each corner leg pole equally until the cover becomes very tight. (diagram A). Make sure to line up the hole in the top of the leg with the hole in the corner side bends.



Twist tube this direction to tighten cover

Diagram J

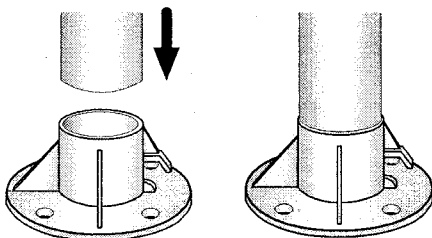
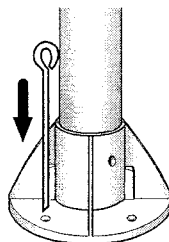


Diagram K  
**ANCHORING**

Locate a suitable location to place one anchors as shown in the illustration into each of the base feet until the round end of the anchor touches the base feet.



## Step 5 ATTACHING LEGS

For this step you will use the 8 leg poles you put together in step 1.

First you will use part #13105 with the pre-drilled hole at the top, insert the center leg on one side, and then do the same for the corner legs. Repeat this procedure for the other side.

(See Diagram F)

## Step 6 SECURING COVER

Insert the cord of the bungee-ball through the grommet, around the eaves, and then the ball. When all 4 corners are secured, work from side to side to get an even fit. If bungee cords are too loose, you can double wrap them around the eaves.

(See Diagram G, H, & I)

**WARNING!**  
USE CAUTION WHEN ATTACHING BUNGEE CORDS, THEY CAN SNAP OUT OF YOUR GRIP AND MAY CAUSE INJURY.

## Step 7 BASE FEET

Insert the Base Feet Plates onto the bottom of the legs.

(See Diagram J)

**Manufacturer's Suggestion:**

When you take your unit down for the season, we recommend leaving the poles assembled so that the next time you put up the unit it will be easier to construct.